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RBW109-3101-58-1
Job Sheet 183288



Part No: RBW109-3101-58-1

Job Qty: 1 ea

Part Name: Hammer, Steel, Blade Corrosion and Voids Detection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-1 Rev3 IPP Rev A 17.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/5/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		11/5/18	0.00	0.20	Small Fab-9		MLL DAS
110	QC	1 pcs		11/5/18	0.00	0.00	QC5		NOV 13 2018 68
130	Packaging	1 pcs		11/5/18	0.00	0.00	Packaging3-2		MLL 9-89
140	QC21-FG	1 Ea		11/5/18	0.00	0.00	QC21		DAS NOV 13 2018
Part Op 100 - Pack kit.									21
Descriptions: 130 - Identify and Stock									9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	90-Start up Operation	5108026
RBW109-3101-58-1-1	Hammer, Steel	1 Ea (1 ea)	90-Start up Operation	5121282

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10137	1	21	0
	RBW109-3101-58-1-1	1	5	0

Part Specifications

Specifications could not be found.



Container No: S127360



Part: RBW109-3101-58-1

Job No: 183288

Serial No/Batch: S127360

Revision: 3

Inspector:

Exp Date:

Instructions:

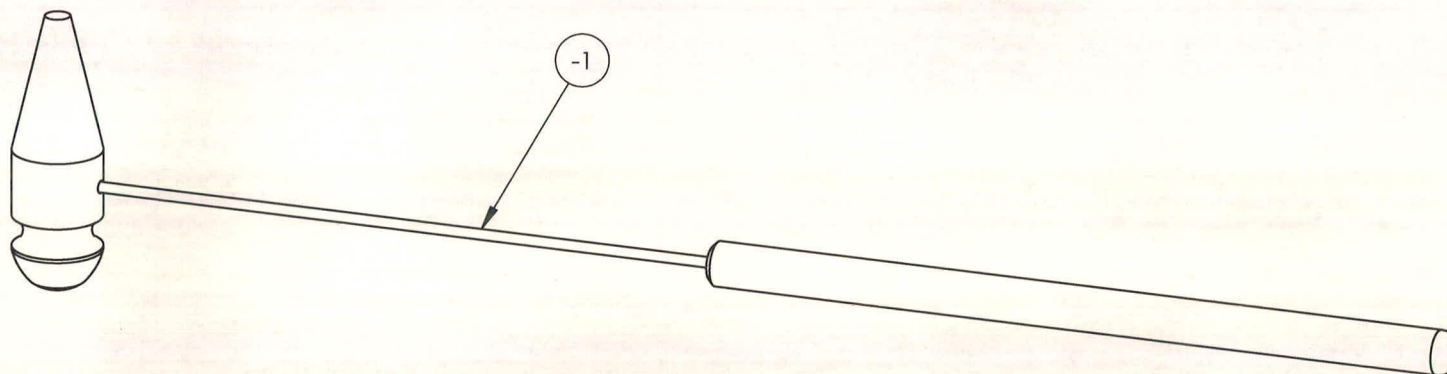
Date: 11/13/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/1/2015	DPD	JAG
2	16-0212	ADDED NOTE 2 SHEET 1. -1 CH'D DWG TO SHEET METAL TOLERANCE. -3 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE ASTM B433 TYPE 1 SC 2. CH'D MATERIAL WAS 1018/1020 IS 1018/1020 CR. -5 CH'D DIM WAS S(Ø.059) IS (Ø.060/.058). -7 CH'D DIM WAS Ø.24 IS Ø.25. CH'D ENGRAVE NOTE WAS LASER ENGRAVE T/N IS LASER ENGRAVE T/N, S/N, "MADE IN USA".	11/4/2016	RJC	JAG
3	17-0053	-7 CH'D ENGRAVE NOTE WAS LASER ENGRAVE T/N, S/N, "MADE IN USA" IS LASER ENGRAVE T/N.	2/20/2017	RJC	JAG



NOTE:

1. REF. AGUSTA T/N: 109-3101-58-1.
2. -1 USED IN KITS: RBT18025, RBEA62309, RBT18510, & RBT18561.

TEO ATTACHED

DART AEROSPACE	
TITLE HAMMER, STEEL, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-1	REV 3
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HAMMER, STEEL			2
	1		-3		HAMMER HEAD	1018/1020 CR		3
	1		-5		SHAFT	S.S.	Ø.059 X 1 FT. (MCMASTER-CARR #8908K62) MODIFIED	4
	1		-7		HANDLE	6061		5
		B/O	-9	1	CASE	PLASTIC	SMALL PISTOL CASE (RSR GROUP #10137)	N/S
	ASSY -1							

